



Centra Corporation

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Call **ED or Mike** for any additional information, or to arrange an inspection at: PH (410)945-0040, use our FAX (410)945-0074 or E-Mail us at: sales@centracorp.com to request quotes or information, or to send us a list of your surplus equipment and machinery. We trade, buy one machine or whole plants, and provide liquidation services, too. We can also arrange or suggest riggers, millwrights and/or trucking. **Call Centra Corporation for your Used Machinery Needs !**

BENDERS, Pipe, Tube, Bar & Wire

	<u>PRICE</u>	<u>INVENTORY</u>
RESENER Hydraulic Tube End Former And Sizer, 30 H.P., Push Button Controls	\$ 6,500	3851s

BORING MILLS, VERTICAL TURRET LATHES, JIG BORERS and PLANERS

UNION 5.11" Floor Type Horizontal, #50 Taper, 98.4" Horizontal x 62.9" Vertical Travels, 39.3" Spindle Travel, 180 RPM Facing Head, 900 RPM Spindle, Outboard Support	\$ 49,500	4887Vp
GIDDINGS & LEWIS - FRASER 5" Table Type Horiz. Boring Mill, Outboard, Power Drawbar	\$ Call	71013V
UNION 5" CNC Table Type Horizontal, #50 Taper, 110"X, 97"Y, 75"Z, 35½" Spindle, 5-Axis Fanuc 0MC CNC with Full Contouring, Facing Head, 79" x 71" Rotary Table	\$ Call	74366V

BRAKE PRESSES, Powered, Manual, CNC

We Are Always Looking For Brakes

16 Ga x 97" TENNSMITH Manual Apron Brake, Model HB9716, Heavy Duty	\$ 3,250	71031
1/4" x 100" FASTI CNC Folder, 69" Back Gauge, FM10 Control, 13.77" Clamping, Stroke, 1999	\$ Call	71088
25 Ton x 48" SAFAN Servo Style, Model SMK-K-25-1250, 3-Axis Control, 8" Stroke, 2003	\$ 44,500	5110ac
35 Ton x 96" DIACRO Hydra-Mechanical, Delem Single Axis Back Gauge, Light Curtain	\$ 10,500	5094n
40 Ton x 60" PREMIER Hydraulic, Hurco 2-Axis Back Gauge, 6" Stroke, 49" Between Housings	\$ 19,500	5104Vn
50 Ton x 100" KOMATSU Hydraulic, 6.5" Stroke, 735 H.P., 10" Throat, 13.6" Open Height	\$ Call	71042
55 Ton x 79" ADIRA Hydraulic, QHD-5020, 4" Stroke, Light Curtains, Euro & USA Tool Holders	\$ 22,500	5090Vn
60 Ton x 144" ACCURPRESS Hydraulic, AP2 CNC Back Gauge, Ram Control, Light Curtain	\$ Call	5405
70 Ton 98" ADIRA Hydraulic Up-Acting, Model QHX 6325, Cybelec 4-Axis Control, 4" Stroke	\$ Call	5113V
80 Ton 96" ADIRA Hydraulic, Model QHD 8025, DNC 880S 2-Axis Control, 4" Stroke, 2006	\$ Call	5111g
90 Ton x 120" CINCINNATI Hydraulic, 8" Stroke, 102½" Between Housings, Palm Buttons	\$ 15,000	5040n
90 Ton x 120" PACIFIC Hydraulic, Hurco Single Axis Back Gauge, Model J90-10, 6" Stroke	\$ 19,500	5039n
95 Ton x 96" ALLSTEEL Hydraulic, Autogage 99 CNC Back Gauge, 6" Stroke, Light Curtain	\$ 22,500	5038h
99 Ton x 120" DURMA Hydraulic, 6.3" Stroke, 2-Axis Delem DA 51 Control, Pedestal, 2007	\$ Call	75117
100 Ton x 96" ACCURPRESS Hydraulic, AP2 CNC Back Gauge, 8" Stroke, 10" Throat	\$ 29,500	5061a
100 Ton x 96" ACCURPRESS Hydraulic, AP2 CNC 2-Axis Back Gauge, 8" Stroke, 10" Throat	\$ Call	5112e
110 Ton x 120" CYRIL BATH Mechanical, Light Curtain, Power Ram Adjustment, 7.5 H.P.	\$ Call	71084V
110 Ton x 121" GUIFIL Up-Acting, Hurco 2-Axis Back Gauge, Model PE30-100, 100" Between	\$ 24,500	5080mv
130 Ton x 120" ACCURPRESS Hydraulic, Automec 1-Axis Back Gauge, 8" Stroke, 10" Throat	\$ Call	76185
135 Ton x 120" CINCINNATI Hydraulic, Model 135FMII, CNC Back Gauge, 8" Stroke, Crowning	\$ 39,500	5005n
150 Ton x 120" DRIES & KRUMP (Chicago) Mechanical, Air Clutch, Tec-Line CNC Back Gauge	\$ Call	71029
165 Ton x 13' ADIRA Hydraulic, Cybelec 2-Axis Back Gauge, 6.3" Stroke, 124" Between, 2003	\$ Call	5103g
175 Ton x 144" ACCURPRESS Hydraulic, AP2 2-Axis Back Gauge, 8" Stroke, 124" Betwn., 1997	\$ 39,500	5088Vh
200 Ton x 144" HTC Hydraulic, 10'6" Between Housings, Manual Back Gauge, 5" Stroke	\$ 29,500	5072a
220 Ton x 144" PRIMELINE Hydraulic, 126" Between Housings, Elgo "Go To" Gauge, 1997	\$ Call	71026
220 Ton x 240" PROMECAM Hydraulic, 221" Between Housings, Hurco AB5C Back Gauge, 1980	\$ Call	74055
225 Ton x 144" CINCINATTI Mechanical, Light Curtain, 126" Between Housings, <i>Pit Required</i>	\$ Call	71058
750 Ton x 192" CINCINATTI Hydraulic, Automec 7C 2-Axis CNC Back Gauge, <i>Pit Required</i>	\$ 110,000	4924Vp
168" Hemming Brake Press Dies, 174" Hemming Dies x 1-7/8" thick	\$ 2,000	5078n

COMPRESSORS and Related Equipment

18.2 CFM CURTIS 5 H.P. Reciprocating, Model #D-96, 230V 3Phase, 60 Gallon Tank Mounted	\$ 950	71016
ATLAS COPCO ZR3 Oil Less Rotary Screw Air Compressor, Fully Enclosed, Only 58 Hours!	\$ Call	71082

DRILLS, Floor Type & Other

(2) Opposed DRILLUNIT S-150H Heads mounted on Bed, No Motors, Controls, Hydraulic Units	\$ 1,499	4929p
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DUST COLLECTERS

FILTER ONE 9000 CFM Wet Dust Collector, 15 H.P. 460V, Airfoil Style, Explosion Proof, 2007	\$ Call	76186
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EDMS	PRICE	INVENTORY
CHEVALIER 50Amp Ram Type, Model DM422 BiPulse, 15.75"x 11.81"x 9.81" Travels	\$ 7,500	4900p
GRINDERS, Cylindrical, Centerless, Surface, Tool & Cutter, Pedestal, Disc & Belt		
PROGRESS 10" Stroke Sander, 72" Stroke Platen, Dust Collector, New 2000	\$ 4,000	71559
TIMESAVERS 37" Dual Head Wet Belt Grinder, 6" Oscillating Brush Head, Media Filter, 2011	\$ 55,500	5109w
12" x 24" CHEVALIER FSG2A-1224H Surface Grinder, Electromagnetic Chuck, Coolant, 1999	\$ 12,500	5071n
20" x 60" GRAND RAPIDS Reciprocating Surface Grinder, Incremental Down, Bedway Covers	\$ Call	71043
14" x 120" CINCINNATI Plain CNC Cylindrical Grinder, Fanuc O-GC Control, 30"x 3" Wheel	\$ Call	75135V
8" x 20" SUPERTEC CNC Cylindrical Grinder, Fanuc O-GC, Model G20P-50CNC, 2004	\$ 42,500	5035n
OKAMOTO IGM-2M Programmable Internal Grinder, .24 to 8" ID, 8" Stroke, 20" Travel, 1991	\$ Call	71041
192" x 36" SNOW Double Housing Hyd. Way & Surface Grinder, Dual Heads, 16"x 59" Chuck	\$ Call	75100
197" x 39.5" URAGA-SHIBAURA Double Housing Hydraulic Surface / Slide Way Grinder	\$ Call	75101
IRONWORKERS		
60 Ton GEKA Hydraulic Ironworker, Model 55SD, 4½"x 4½"x 3/8" Angle, Dual Cylinders	\$ 12,500	5085h
110 Ton GEKA Hydraulic CNC Single End Punch, Model Puma 110, PAXy Plate Positioning, 2002	\$ Call	5115pl
6" x 6" x 3/8 PEDDINGHAUSE CNC Angle Line, (3) Punches (1) Angle Shear, Controlled Automation CNC, 40' Infeed Rolls, Extra Knives, Punches & Dies	\$ Call	71086
LASER		
2200 Watt TRUMPF TRUMATIC 600L Laser Punch, 25 Ton Punch, 840D CNC Control, 1997	\$ Call	74970V
PRIMA 5000 Watt CO ² LASER and Storage Tower, 80" x 160", Primach 20L Control, 2009	\$ Call	71109V
STOPA Sheet & Plate Storage Tower & Retrieval System, (54) Stations, 60" x 120" Sheet Capacity	\$ Call	71102
LATHES		
9" x 36" HARDINGE VBS Second Operation, 6-Position Turret, Production Cross-Slide, 5C Collet	\$ 4,750	5097Vn
9" x 20" ELGIN Speed Lathe, 1-3/8" Spindle Hole, 5C Collet Closer and Nose, 3,900 RPM, Turret	\$ 1,750	4943n
26" x 144" LODGE & SHIPLEY Engine Lathe, Taper, Power Carriage, 24" 4-Jaw Chuck	\$ Call	5116
HYUNDAI HIT-8S CNC Turning Center, Siemens Control, 1.57" Bar Capacity, 6.3" Swing	\$ Call	71092
HARDINGE Conquest CNC Turning Center, Fanuc O-T Control, Bar Feed, Thru-Tool Coolant	\$ Call	71094
HWATCHEON CNC Turning Center, Model CUTEX 240A, 12 Tools, Fanuc OiTC, 2012	\$ 47,500	5033Vn
MORI SEIKI SL3 CNC Slant Bed Turning Center, (12) Tool Turret, Fanuc 6T Control, Conveyor	\$ Call	71055
DMTG 31-5" x 78" Tru-Turn Flat Bed CNC, Fagor 8055i/b Control, 3.9" Spindle, 15 H.P., 2007	\$ Call	71046
MAZAK Multiplex 6200Y Twin Spindle 8-Axis CNC Turning Center, Live Tooling, Gantry, 1999	\$ 79,500	71034V
OKUMA V80R Vertical Turning Center, Live Tooling, 12 Pos. Turret, OSP-THINC Control, 2011	\$ Call	71069
MATERIAL HANDLING		
3500 Lb. YALE Stand UP RIDER Electric Reach Fork Lift, Charger, 147" Lift, 24 Volts, 2002	\$ 6,500	4972Vn
5000 Lb. CATERPILLAR GP25 Sit Down Rider Fork Lift, LPG, Side-Shift, 3-Stage Mast	\$ 7,500	4976Vn
10,000 Lb. HYSTER S100E Sit Down Rider Fork Lift, LPG, 3-Stage Mast, Solid Tires, Auto Trans	\$ 10,500	71063
MEASURING & TESTING		
VERMONT PRECISION 15" Optical Comparator, Metronics Quadra Chek 2000 DRO, VP-15	\$ 4,500	4899p
MILLING MACHINES & MACHINING CENTERS, CNC & NC		
HAAS CNC 7" Rotary Table 4th Axis with Controller, 3-Jaw 7" Chuck, Model HRT-7	\$ 3,500	71066
HAAS VF2 VMC, 30"X x 16"Y x 20"Z Travels, Thru Spindle Coolant, 7500 RPM, 20 ATC, 1999	\$ 17,500	5060Vn
FADAL 4020A VMC, 21 ATC, Fadal Control, 4th Axis Rotary, 7500 RPM, 15 H.P. Vector Drive	\$ 24,900	5034Vn
MATSUURA MC500V2 VMC, 20" X, 14" Y and 17.7" Z Travels, 20 ATC, 6000 RPM, Yaznac	\$ Call	71018
CHEVALIER Model 2040 VMC, 40.2"X x 20.1"Y x 20.1"Z Travels, 20 ATC, Fanuc OM, 1997	\$ Call	71006
MAZAK SV-25 3-Axis VMC, Mazatrol M-32 Control, 80"X x 32"Y x 29.5"Z Travels, 40 ATC	\$ Call	75130
FOM CNC VMC, Model ARGO 35rm, 138"X, 43"Y, 16.7"Z, 6 ATC, For Extrusion Milling, 2005	\$ Call	75140V
KITAMURA Mycenter-3X Vertical, Yasnac 180MI, 35" x 16" Work Area, 10,000 RPM, 15 H.P.	\$ Call	71106
MATSUURA MC-1500HL HMC, Fanuc 11M, 4th Axis Ready, 30 ATC, 78" x 44" Table, BT45	\$ Call	71052
OKAMOTO Model HMC 3000, Fanuc 11M 4th & 5th Axis Ready, 120"X x 60"Y x 30"Z, 40 ATC	\$ Call	73661V
OKAMOTO Model HMC 3000, Fanuc 16iM, 40 ATC, 31.5" x 118" Table, Rebuilt in 2004	\$ Call	71053

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<u>MISCELLANEOUS</u>	<u>PRICE</u>	<u>INVENTORY</u>
YIEH-CHEN APT Thread Roller, Model YC-30, 3/16" x 1-1/4" x 3" Length OD, Some Tooling	\$ 9,500	5100n
ACORN 36" x 36" Welding Table, Mounted on Stand, (100) 1-3/4" Square Holes	\$ 1,300	5099n
CLEAVER BROOKS CB200-173 Package Boiler, 200 H.P., 30 PSI, 5,230,000 BTU's, Gas Fired	\$ Call	71072
NORDSON Powder Paint Booth, 60" x 60" x 72" H, 3400 CFM Blower, Cartridge Style Air Filter	\$ Call	71073
STANDARD TOOLS & EQUIPMENT Paint Booth, 12'x 21'9"x 10' High Inside Dimensions, 2005	\$ 3,500	71050
(2) BLOWTHERM Spraybooths w/ Mixing Room, 13.5' W x 25'D x 11' High Each, Air Make Up	\$ 24,500	71014
<u>OVENS & Autoclaves</u>		
PRECISION QUINCY 60"x 60"x 60" Electric Industrial Cure Oven, 500°F, Class A, 2800 CFM	\$ Call	5106a
STEELMAN BAKE Oven 65"W x 72"x 72", 450°F, Gas Fired, 400,000 BTU's, Double Doors	\$ Call	71070
POLLUTION CONTROL Burn Out Oven, 800°F, 475,000 BTU's, Gas Fired, 57"x 50"x 79"D, 2001\$	\$ Call	71071
NORDSON Powder Paint Booth, 60" x 60" x 72" H, 3400 CFM Blower, Cartridge Style Air Filter	\$ Call	71073
WSF 5.5' x 19.5' Electric Heated Autoclave, 125 PSI Max Pressure, 400°F Max Temperature	\$ Call	71067
MELCO 10' x 40' Electric Heated Autoclave, 300 PSI Max Pressure, 700°F Max Temperature	\$ Call	71062
<u>PRESSES</u> Did The Last Machine You Buy Come From A Dealer Following The MDNA Code Of Ethics ?		
3 Ton GREENARD Manual Arbor Press, Model 3C-R	\$ 950	4958n
27 Ton SYSCO Traveling Head Die Cutting Press, 68.9"x 15.6" Bed, 25.6"x 25.6" Head, 3 H.P., (2)\$	\$ Call	71015
36 Ton L & J OBI Punch Press, 1" Stroke, 3" Adjst., 10.5" Shut Height, 26½"x 15" Bed, Air Clutch	\$ 7,500	5091n
45 Ton MINSTER Straight Side High Speed Press, 205" Stroke, 15" Shut Height, Up to 800 SPM	\$ Call	71100
60 Ton PACIFIC/HTC Hydraulic Gap Bed Press, Model CFP60, 10" Stroke, 28"x 18" Bed, 25 H.P.	\$ 24,500	5058t
150 Ton TISHKEN "Cut-A-Matic" Pre-Blank Press, 1½"Stroke, 15¾" Shut Height, 36"x 120" Bed	\$ 97,500	4726y
300 Ton VERNON Straight Side Punch Press, Air Clutch/ Counterbalance, Cushions, 96"x 54" Bed	\$ Call	71039V
7000 Ton HPM Hydraulic Press, 28" Stroke, 48"x 118" Bed, 28" Open Height	\$ Call	73577
<u>PRESS Accessories</u> <i>CENTRA WILL TAKE YOUR MACHINERY IN TRADE</i>		
Horizontal Un-Coiler	\$ 2,950	4746y
TISHKEN 12" Roll Straightener, Model 6-R-14	\$ 3,450	4719y
REGAL 30" x .054" Straightener and Feeder, Model 250-CFS-30	\$ 3,450	4720y
<u>PUNCHES, Manual & CNC</u>		
22 Ton MURATA WIEDMANN C2500 CNC Turret Punch, 22 Stations w/ 2 Auto Index, 1991	\$ Call	71068
25 Ton TRUMPF TRUMATIC 600L Laser Punch, 2200 Watt Laser, 840D CNC Control, 1997	\$ Call	74970V
30 Ton EUROMAC CNC Single End Punch, 33" Throat, CX750/30, PC Control, Tooling, 2002	\$ 16,500	5048e
30 Ton EUROMAC CNC Single End Punch, 50" Throat, CX1000/30, Multi-Tool, Ball Table	\$ 21,500	5073Vn
30 Ton STRIPPIT Super 3030 Single End Punch, Gauge Bar, Lots of Tooling, Excellent Shape	\$ Call	71099
30 Ton WHITNEY 630 Fabricator Hydraulic CNC Single End Punch, Panelgag 2 Control, 1991	\$ Call	71065
50 Ton WHITNEY 652-50 Hydraulic CNC Single End Punch, Allan Bradley 2-Axis Gauge, 1992	\$ 15,000	75173
110 Ton GEKA Hydraulic CNC Single End Punch, Model Puma 110, PAXy Plate Positioning, 2002\$	\$ Call	5115pl
<u>ROLLS, Plate and Angle</u>		
1/4" x 120" IMCAR 3-Roll Double Pinch Hydraulic Plate Roll, Hydraulic Drop, 7.5 H.P., 2000	\$ Call	5114h
1-1/4" x 120" BERTSCH 4-Roll Hydraulic Plate Roll, 75 H.P., 20" Top Roll, 16" Side Rolls, 2009	\$ Call	71110
<u>ROLLFORMERS</u>		
DREISTERN 19 Stand Side By Side Dual Pass, 25mm Shafts, 5" Roll Space, P60 Type Stands	\$ 39,500	4739y
RAFTER 12 Stand "Try Out" Rollformer, 18 to 28" Roll Space, Interchangeable Shafts to 3", 10 HPS	\$ 34,500	4743y
DREISTERN 14 Stand Cantilever Style, 2" Shafts, 8½" Roll Space, Vari-Speed, Shaft Supports	\$ 39,500	4738y
DREISTERN 30 Stand Raft Type Rollformer, 1½" Shafts, 12" Roll Space, 3" to 5¼" Vert. Adjust.	\$ 49,500	4741y

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<u>SAWS, Band, Horizontal, Vertical & Tilt-Frame</u>	<u>PRICE</u>	<u>INVENTORY</u>
POWERMATIC Model 66 Woodworking Table Saw, 10" Blade, Fence, 96" Table, 5 H.P. 3 Phase	\$ 650	71001
HYD-MECH 10" x 10" H-10A Dual Post Programmable Horizontal, 24" Indexing, 5 H.P., 2011	\$ 22,500	5105a
MARVEL 10" x 11" Spartan PA10 Automatic Horizontal, 1-1/2" Blade, 3 H.P., Coolant	\$ 11,500	5096Vn
DOALL 10" x 12" Model C-260A Automatic Horizontal, 1 1/4" Blade, 5 H.P., 10 1/4" Round, Auger	\$ 8,500	5082n
WILTON 18" x 23" Vertical Tilt Frame, Hydraulic Tilt, 1 1/4" Blade, Double Vises, 3 H.P., <i>As Is</i>	\$ 2,500	5030n
BEHRINGER 25 1/2" Automatic Horizontal, Model HBP-650A, 2 1/2" Blade Width, BT20 Control	\$ 59,500	4919Vm
STARTRITE 14" CF315M Ferrous/Non-Ferrous Mitering Cold Saw, Manual Cut and Vise	\$ Call	71098
PEDDINGHAUS Drill/Saw/Coping Line, Model BDL-1250/9B, Seimens CNC, Horizontal Band Saw, 3 Torch CNC Coper, 4 Axis Marking, Tapping, Countersinking, Hard Stamping, 2005	\$ Call	71035

SHEARS and Sheetmetal

1/4" x 120" ADIRA Hydraulic, 120" Squaring Arm, Adjustable Gap & Stroke, 25" FOPBG	\$ Call	71083V
1/4" x 120" HTC Hydraulic, 36" FOPBG, 120" Squaring Arm, (2) Squaring Arms, 15 H.P.	\$ 18,500	5081
1/4" x 120" CINCINNATI CNC Hydraulic, New PC Controls Back Gauge, 10' Squaring Arms, Programmable Stroke, Rake and Blade Clearance, Model 2500, 1991	\$ 39,500	5009Vs
1/4" x 144" CINCINNATI Mechanical, Go to Rear and Front Gauges, Auto Cycle, 1981, <i>Needs Pit</i>	\$ 29,500	5107Vd
3/8" x 120" ACCURSHEAR Hydraulic, Power Blade Gap and Back Gauge, (2) Support Arms	\$ 34,500	5051m
3/8" x 144" WYSONG Mechanical, 96" Squaring Arm, (4) Support Arms, FOPBG, Auto Lube	\$ Call	71054
3/4" x 144" ACCURSHEAR Hydraulic, 48" Power Back Gauge, Blade Gap Adjustment, 1985	\$ 59,500	5010g

WATERJETS

ROMEO ENGINEERING 60" x 120" Water Jet Cutting System, 30,000 PSI/30 H.P., 2006	\$ Call	75081
FLOW 60,000 PSI Cutting System, 30 H.P., Z-Axis, 78"x 157" Envelope, 2014 & Low Hours	\$ Call	71077
FLOW 87,000 PSI 5-Axis Cutting System, 100 H.P., 13'x 22'x 12" Envelope, Dynamic XD Head	\$ Call	71104
CALYPSO 60,000PSI Dual Head Water Jet, 60 H.P., 60"x 120" Table, Mark IV Control w Pendant	\$ Call	71107
CALYPSO 60,000PSI Hammerhead 105 Water Jet, 60 H.P., 60"x 120" Table, SL-V 60 Pump	\$ Call	71108V
WARD JET 60,000 PSI, 50 H.P., 78" x 169" Cutting Area, Dual Heads, Burny 10+ Control, 2010	\$ Call	5087mn

WELDING and Flame/Plasma Cutters

DURO DYNE RH Mach II Rolling Head Automatic Pinspotter, 18 Gauge Capacity, 60" Throat	\$ 7,500	5067n
BODE 48" Longitudinal Seam Welder, Model 2/HSW 6/48, Tweco 301 TS Arcmaster Tig & Stick	\$ Call	71095
JETLINE 120" Seam Welder, Model LWS-120, 7 1/4" Mandrel, Miller Welder Wire Feeder & Torch	\$ 85,950	4890wp
2,500 Lb. WORTHINGTON Welding Positioner, Model 25P, 135° Power Tilt, 32" Square Table	\$ 11,500	5042w
2,500 Lb. WORTHINGTON Welding Positioner, Model 25P, 32" Diameter Table, 135° Power Tilt	\$ 11,500	5043w
LOCKFORMER 60" x 120" Vulcan 1000B Plasma Cutting System, 60 Amps, Touch Screen, 2005	\$ Call	71076
ALLTRA 8' x 24' Gantry Style Plasma Cutting System, Hypertherm 260 Amps, Burney Control	\$ Call	71103
FARLEY 72" x 144" CNC Plasma Cutting System, 200 Amp Plasma, Water Table, Color Graphics	\$ Call	71005
264 KVA FEDERAL Circumferential Rotary Seam Welder, 10" Wheels, Medar Medweld 760 Ctrl.	\$ 14,950	4730y

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